

Parts

PARTS DISTRIBUTION OPERATIONS

United States and Canada

Parts Distribution Centers

Milan, Illinois

Indianapolis, Indiana

Parts Depots

Stockton, California

Denver, Colorado

Atlanta, Georgia

Thibodaux, Louisiana

Syracuse, New York

Portland, Oregon

Dallas, Texas

Grimsby, Ontario, Canada

Regina, Saskatchewan, Canada

John Deere Merchandise (JDM)

Milan, Illinois

Overseas and Mexico

European Parts Distribution Center

Bruchsal, Germany

Parts Depots

Rosario, Argentina

Melbourne, Australia

Campinas, Brazil

Catalao, Brazil

Horizontina, Brazil

Tianjin, China

Langar, England

Pune, India

Monterrey, Mexico

Moscow, Russia

St. Petersburg, Russia

Roslyn, South Africa

Marsta, Sweden

Deere & Company Net Sales

of Service Parts *(billions of dollars)*

Year	Net	Total	Parts %
	Parts Sales	Net Sales of Equipment	of Total Equipment Sales
2004	2.7	17.7	15
2005	2.9	19.4	15
2006	3.0	19.9	15
2007	3.4	21.5	16
2008	3.8	25.8	15

ALL MAKES PARTS OPERATIONS

A&I Products ⁽¹⁾

Rock Valley, Iowa

Sunbelt Outdoor Products

Charlotte, North Carolina

Macon, Georgia

Vapormatic

Exeter, England

Marle, France

Naas, Ireland

Queretaro, Mexico

Hamilton, New Zealand

Barcelona, Spain

⁽¹⁾ Owned by joint venture or affiliate